



ZONE	ISS	DESCRIPTION	DATE	APPROVALS
C4	P2Y	ADD 10.2 OD HOLE TO HELP WITH ASSEMBLY ALIGNMENT ECR R40883 INCORPORATED	24 OCT 2014	MODIFIED: B MITCHEM
		CHANGE CODE: PE	24 OCT 2014	DRG CHCK: T CLARK
				PROJ ENG:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
			24 OCT 2014	DSGN APRL: E C BULA

NOTES

1. MATERIAL: STAINLESS STEEL AMS5517 19 SWG (1.0mm). ALTERNATIVE S524 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
5. RIVET HOLES TO COMPLY WITH QD1028.
6. FINISH:NATURAL
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK
TO QD5016 1 & 4

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETRES

TOLERANCES ARE:

DECIMALS ANGLES

X. ± 1.0 ± 0.5 DEG

.X ± 0.5

.XX ± 0.25

.XXX $\pm -$

SURFACE FINISH

DO NOT SCALE DRAWING

THIRD ANGLE
PROJECTION

DRG PER ASME
Y14.5M-1994
OR
BS 8888

APPROVALS

DRAWN BY

B MITCHEM

10 OCT 2014

DRG CHCK

T CLARK

10 OCT 2014

PROJ ENG

MFG ENGR

TECH APRL

DSGN APRL

DSGN APRL

E C BULA

10 OCT 2014

DATE

10 OCT 2014

Pall Corporation

PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

PLATE BASE

QB22050

P2Y

ISS

A3. U0088

QB22050

P2Y

ISS